



NAT 68 | 52,0%

## ENGENHO NOVO - 2009/2018 "BOURBON BARREL"

Another full-bodied "agricole" rum from this very traditional distillery on the island of Madeira, this time fully matured in bourbon barrels. Very concentrated and dark, it has a rich sweetness of dates, ripe figs and sultana raisins, with notes of cola and black tea. The herbal note, as expected for a full-sugarcane rum, is noticeable. The sweetness is soon backed by a very peppery character, a pleasantly oaky note and plenty of liquorice root. The finale is drier than expected.

NAT NAT 68	DISTILLERY Engenho Novo	DISTILLED 2009	BOTTLED 2018
CASK N° 140/141/144	AGE 9	ALCOHOL 52,0%	OUTTURN 714
AGEING Tropical	CASK TYPE 1st fill Bourbon	ORIGIN Madeira	DISTILLED FROM Sugar cane Juice



### TROPICAL AGEING



This rum has been fully matured at the distillery of origin, in a Tropical climate. The effect of the warm weather and humidity speeds the maturation process and the interaction with the oak of the cask: the result is a rum which is already perfectly mature and fully expressive at a relatively young age, and a very bold flavour profile which differs from that of rums which have been aged only for a period in the Tropics and then in Europe for the remaining maturation period.



  
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